



Armaturen GmbH

Armaturen, Rohre, Sonderteile aus Edelstahl
fittings, pipes, special parts of stainless steel

**Reduzier- und
Verbindungsstücke**
reducers and connections



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2 Reduzier- und Verbindungsstücke
2 reducers and connections

Ergänzend liefern wir auch auf Sonderwunsch Reduzierstücke mit

- Sonderlängen
- vom Katalogprogramm abweichenden Anschlüssen
- vom Katalogprogramm abweichenden Anschlußdurchmessern
- Übergängen von unterschiedlichen Rohrreihen (z.B. Zoll – DIN)

Beachten Sie auch die orbitalschweißfähigen Reduzierstücke höchster Oberflächengüte aus unserem PharmCom- und HyCom-Programm in Produktgruppe 10!



Reduzier- und Verbindungsstücke
Reducers and connections

In addition we supply – on special request – reducers with

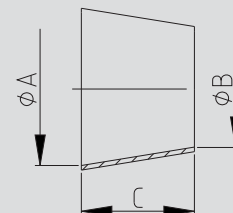
- special lengths
- connections which differ from the catalogue programme
- connection sizes which differ from the catalogue programme
- transitions from different pipe standards (e.g. Inch – DIN)

Please take a look at the reducers from our PharmCom- and HyCom programme in product group 10. The reducers are of highest surface finish and are orbital weldable.

2.01 Reduzierstück mit Schweißenden
2.01 reducer with welding ends

Art.-Nr. 22200-							AISI 304/304L-1.4301/1.4307				AISI 316L-1.4404			
DN	A	B	C	D	E	Gew.	Art.-Nr.	Preis	Art.-Nr.	Preis	Art.-Nr.	Preis	Art.-Nr.	Preis
mm	mm	mm	mm	mm	mm	kg	poliert	EUR	matt	EUR	poliert	EUR	matt	EUR
15-10	15,0	9,0	16,0			0,010	-0151010	5,60	-0152010	4,85	-0153010	6,95	-0154010	6,15
20-10	19,0	9,0	25,0			0,010	-0201010	6,65	-0202010	5,90	-0203010	10,15	-0204010	9,50
20-15	19,0	15,0	17,0			0,010	-0201015	5,60	-0202015	5,00	-0203015	6,35	-0204015	5,70
25-10	25,0	9,0	29,5			0,020	-0251010	15,65	-0252010	14,40	-0253010	25,40	-0254010	24,20
25-15	25,0	15,0	17,0			0,010	-0251015	7,15	-0252015	6,30	-0253015	9,30	-0254015	8,40
25-20	25,0	19,0	19,5			0,010	-0251020	7,00	-0252020	6,15	-0253020	8,85	-0254020	8,05
32-15	31,0	15,0	22,0			0,020	-0321015	7,55	-0322015	6,55	-0323015	9,80	-0324015	8,80
32-20	31,0	19,0	22,0			0,020	-0321020	6,40	-0322020	5,55	-0323020	8,50	-0324020	7,60
32-25	31,0	25,0	20,0			0,020	-0321025	4,80	-0322025	4,35	-0323025	9,55	-0324025	9,10
40-15	37,0	15,0	45,0			0,040	-0401015	24,60	-0402015	23,35	-0403015	31,65	-0404015	27,30
40-20	37,0	19,0	33,5			0,030	-0401020	7,10	-0402020	6,30	-0403020	10,05	-0404020	9,25
40-25	37,0	25,0	28,0			0,030	-0401025	6,90	-0402025	6,10	-0403025	8,05	-0404025	7,15
40-32	37,0	31,0	28,0			0,030	-0401032	6,40	-0402032	5,80	-0403032	7,55	-0404032	6,90
50-25	49,0	25,0	44,0			0,060	-0501025	8,80	-0502025	7,80	-0503025	11,10	-0504025	10,35
50-32	49,0	31,0	32,0			0,040	-0501032	8,10	-0502032	7,15	-0503032	11,20	-0504032	10,30
50-40	49,0	37,0	37,0			0,060	-0501040	7,25	-0502040	6,50	-0503040	8,70	-0504040	7,95
65-25	66,0	25,0	58,5			0,140	-0651025	28,45	-0652025	25,20	-0653025	34,10	-0654025	30,90
65-32	66,0	31,0	52,0			0,130	-0651032	28,10	-0652032	24,65	-0653032	34,05	-0654032	30,85
65-40	66,0	37,0	38,0			0,110	-0651040	9,70	-0652040	8,50	-0653040	14,35	-0654040	13,15
65-50	66,0	49,0	31,0			0,090	-0651050	9,40	-0652050	8,50	-0653050	11,70	-0654050	10,75
80-25	81,0	25,0	89,5			0,245	-0801025	43,95	-0802025	40,25	-0803025	52,30	-0804025	48,55
80-32	81,0	31,0	83,0			0,243	-0801032	43,40	-0802032	39,70	-0803032	52,25	-0804032	48,55
80-40	81,0	37,0	61,0			0,210	-0801040	34,55	-0802040	30,40	-0803040	42,90	-0804040	38,75
80-50	81,0	49,0	31,5			0,110	-0801050	16,15	-0802050	14,65	-0803050	20,00	-0804050	18,50
80-65	81,0	66,0	31,5			0,120	-0801065	12,55	-0802065	11,40	-0803065	14,95	-0804065	13,75
100-25	100,0	25,0	112,0			0,407	-1001025	55,60	-1002025	50,65	-1003025	72,45	-1004025	67,60
100-32	100,0	31,0	105,5			0,387	-1001032	54,85	-1002032	50,10	-1003032	72,35	-1004032	67,45
100-40	100,0	37,0	91,5			0,350	-1001040	49,20	-1002040	45,00	-1003040	62,45	-1004040	58,25
100-50	100,0	49,0	87,0			0,337	-1001050	43,70	-1002050	38,30	-1003050	51,90	-1004050	46,50
100-65	100,0	66,0	54,0			0,230	-1001065	20,65	-1002065	18,75	-1003065	25,15	-1004065	23,95
100-80	100,0	81,0	38,0			0,160	-1001080	16,50	-1002080	14,30	-1003080	19,80	-1004080	17,60
125-25	125,0	25,0	147,5			0,580	-1251025	96,55	-1252025	91,00	-1253025	125,10	-1254025	119,65
125-32	125,0	31,0	141,0			0,560	-1251032	95,45	-1252032	90,10	-1253032	124,15	-1254032	118,65
125-40	125,0	37,0	127,0			0,520	-1251040	77,15	-1252040	71,05	-1253040	120,15	-1254040	114,70
125-50	125,0	49,0	122,5			0,510	-1251050	66,65	-1252050	61,45	-1253050	88,15	-1254050	82,95
125-65	125,0	66,0	89,5			0,380	-1251065	64,20	-1252065	58,75	-1253065	83,25	-1254065	77,75
125-80	125,0	81,0	61,0			0,320	-1251080	36,00	-1252080	33,15	-1253080	47,45	-1254080	44,65
125-100	125,0	100,0	36,0			0,210	-1251100	26,40	-1252100	23,35	-1253100	35,35	-1254100	32,30
150-65	150,0	66,0	129,0			0,596	-1501065	78,85	-1502065	73,90	-1503065	108,75	-1504065	103,75
150-80	150,0	81,0	93,0			0,540	-1501080	78,40	-1502080	73,35	-1503080	95,85	-1504080	90,85
150-100	150,0	100,0	66,5			0,410	-1501100	44,75	-1502100	40,45	-1503100	59,70	-1504100	55,35
150-125	150,0	125,0	40,0			0,270	-1501125	27,05	-1502125	22,95	-1503125	36,60	-1504125	32,55
200-100	200,0	100,0	134,0			1,017	-2001100	137,75	-2002100	127,75	-2003100	172,50	-2004100	162,50
200-125	200,0	125,0	107,5			0,877	-2001125	126,85	-2002125	111,90	-2003125	163,90	-2004125	149,00
200-150	200,0	150,0	68,0			0,580	-2001150	104,45	-2002150	98,00	-2003150	135,75	-2004150	129,30

Reduzierstück
DIN SS
konzentrisch
reducer DIN welding
ends concentric



2.02 Reduzierstück mit Schweißenden
2.02 reducer with welding ends

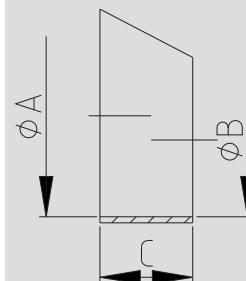
Reduzierstück DIN 11852-RK konzentrisch reducer DIN 11852-RK concentric	Art.-Nr. 22220-							AISI 304/304L-1.4301/1.4307				AISI 316L-1.4404			
	DN	A	B	C	D	E	Gew.	Art.-Nr.	Preis	Art.-Nr.	Preis	Art.-Nr.	Preis	Art.-Nr.	Preis
	mm	mm	mm	mm	mm	mm	kg	poliert	EUR	matt	EUR	poliert	EUR	matt	EUR
15-10	16,0	10,0	11,0				0,010	-0151010	6,35	-0152010	5,60	-0153010	7,90	-0154010	7,10
20-10	20,0	10,0	18,0				0,010	-0201010	7,55	-0202010	6,80	-0203010	11,60	-0204010	10,95
20-15	20,0	16,0	7,0				0,010	-0201015	6,35	-0202015	5,75	-0203015	7,25	-0204015	6,60
25-15	26,0	16,0	18,0				0,010	-0251015	8,10	-0252015	7,25	-0253015	10,60	-0254015	9,70
25-20	26,0	20,0	11,0				0,010	-0251020	7,95	-0252020	7,10	-0253020	10,10	-0254020	9,30
32-20	32,0	20,0	22,0				0,020	-0321020	7,25	-0322020	6,40	-0323020	9,65	-0324020	8,75
32-25	32,0	26,0	11,0				0,020	-0321025	5,50	-0322025	5,05	-0323025	10,95	-0324025	10,50
40-20	38,0	20,0	33,0				0,030	-0401020	8,05	-0402020	7,25	-0403020	11,45	-0404020	10,65
40-25	38,0	26,0	22,0				0,030	-0401025	7,85	-0402025	7,05	-0403025	9,15	-0404025	8,25
40-32	38,0	32,0	11,0				0,030	-0401032	7,30	-0402032	6,70	-0403032	8,60	-0404032	7,95
50-25	50,0	26,0	44,0				0,060	-0501025	10,00	-0502025	9,00	-0503025	12,70	-0504025	11,95
50-32	50,0	32,0	33,0				0,040	-0501032	9,20	-0502032	8,25	-0503032	12,75	-0504032	11,85
50-40	50,0	38,0	22,0				0,060	-0501040	8,25	-0502040	7,50	-0503040	9,90	-0504040	9,15
65-40	66,0	38,0	51,0				0,110	-0651040	11,00	-0652040	9,80	-0653040	16,35	-0654040	15,15
65-50	66,0	50,0	29,0				0,090	-0651050	10,70	-0652050	9,80	-0653050	13,35	-0654050	12,40
80-50	81,0	50,0	56,0				0,110	-0801050	18,35	-0802050	16,85	-0803050	22,80	-0804050	21,30
80-65	81,0	66,0	27,0				0,120	-0801065	14,30	-0802065	13,15	-0803065	17,05	-0804065	15,85
100-65	100,0	66,0	61,0				0,230	-1001065	23,50	-1002065	21,60	-1003065	28,75	-1004065	27,55
100-80	100,0	81,0	34,0				0,160	-1001080	18,65	-1002080	16,45	-1003080	22,45	-1004080	20,25
125-80	125,0	81,0	79,0				0,320	-1251080	41,00	-1252080	38,15	-1253080	54,15	-1254080	51,35
125-100	125,0	100,0	45,0				0,210	-1251100	29,95	-1252100	26,90	-1253100	40,20	-1254100	37,15
150-100	150,0	100,0	90,0				0,410	-1501100	50,85	-1502100	46,55	-1503100	68,05	-1504100	63,70
150-125	150,0	125,0	45,0				0,270	-1501125	30,50	-1502125	26,40	-1503125	41,50	-1504125	37,45
200-150	200,0	150,0	90,0				0,580	-2001150	119,15	-2002150	112,70	-2003150	155,15	-2004150	148,70

lieferbar ab Sommer 2009 deliverable from summer 2009

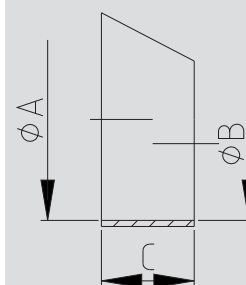
Reduzierstück Zoll SS konzentrisch reducer inch welding ends concentric	Art.-Nr. 22201-							AISI 304/304L-1.4301/1.4307				AISI 316L-1.4404			
	DN	A	B	C	D	E	Gew.	Art.-Nr.	Preis	Art.-Nr.	Preis	Art.-Nr.	Preis	Art.-Nr.	Preis
	mm	mm	mm	mm	mm	mm	kg	poliert	EUR	matt	EUR	poliert	EUR	matt	EUR
1,5-1"	35,1	22,9	21,0				0,034	-1121100	8,65	-1122100	7,80	-1123100	9,25	-1124100	8,40
2-1"	47,8	22,9	38,0				0,080	-2001100	10,40	-2002100	9,25	-2003100	11,95	-2004100	10,80
2-1,5"	47,8	35,1	20,0				0,090	-2001112	9,00	-2002112	7,80	-2003112	10,90	-2004112	9,75
2,5-1"	60,5	21,6	56,5				0,156	-2121100	30,15	-2122100	26,60	-2123100	39,20	-2124100	35,60
2,5-1,5"	60,5	33,7	39,5				0,110	-2121112	13,50	-2122112	12,30	-2123112	15,90	-2124112	14,75
2,5-2"	60,5	47,8	19,5				0,087	-2121200	11,10	-2122200	10,35	-2123200	15,20	-2124200	14,40
3-1"	72,1	22,9	76,5				0,180	-3001100	46,85	-3002100	42,15	-3003100	60,85	-3004100	56,15
3-1,5"	72,1	33,7	56,0				0,250	-3001112	43,65	-3002112	40,25	-3003112	53,00	-3004112	49,60
3-2"	72,1	47,8	37,5				0,200	-3001200	17,65	-3002200	16,55	-3003200	23,60	-3004200	22,60
3-2,5"	72,1	60,5	19,0				0,100	-3001212	14,15	-3002212	13,00	-3003212	18,60	-3004212	17,45
4-2"	97,6	47,8	73,0				0,340	-4001200	43,95	-4002200	38,50	-4003200	57,10	-4004200	51,65
4-2,5"	97,6	60,5	56,0				0,240	-4001212	30,65	-4002212	27,30	-4003212	32,10	-4004212	28,80
4-3"	97,6	72,1	35,5				0,160	-4001300	17,95	-4002300	16,20	-4003300	22,40	-4004300	20,65

2.03 Reduzierstück mit Schweißenden
2.03 reducer with welding ends

Art.-Nr. 22205-								AISI 304/304L-1.4301/1.4307				AISI 316L-1.4404			
DN	A	B	C	D	E	Gew.	Art.-Nr.	Preis	Art.-Nr.	Preis	Art.-Nr.	Preis	Art.-Nr.	Preis	
mm	mm	mm	mm	mm	mm	kg	poliert	EUR	matt	EUR	poliert	EUR	matt	EUR	
15-10	16,0	10,0	10,5			0,010	-0151010	10,60	-0152010	10,05	-0153010	12,35	-0154010	11,90	
20-15	20,0	16,0	7,5			0,015	-0201015	11,50	-0202015	10,95	-0203015	13,30	-0204015	12,75	
25-15	26,0	16,0	19,0			0,019	-0251015	14,15	-0252015	13,50	-0253015	16,30	-0254015	15,75	
25-20	26,0	20,0	11,0			0,025	-0251020	13,85	-0252020	13,25	-0253020	15,80	-0254020	15,20	
32-20	32,0	20,0	22,0			0,030	-0321020	16,55	-0322020	16,35	-0323020	18,85	-0324020	18,25	
32-25	32,0	26,0	11,0			0,035	-0321025	13,85	-0322025	13,20	-0323025	16,30	-0324025	15,65	
40-25	38,0	26,0	21,5			0,050	-0401025	16,00	-0402025	15,25	-0403025	16,65	-0404025	15,90	
40-32	38,0	32,0	11,0			0,065	-0401032	16,00	-0402032	15,25	-0403032	17,10	-0404032	16,35	
50-25	50,0	26,0	46,5			0,082	-0501025	32,60	-0502025	31,95	-0503025	36,65	-0504025	36,00	
50-32	50,0	32,0	33,0			0,110	-0501032	31,80	-0502032	31,10	-0503032	35,05	-0504032	34,35	
50-40	50,0	38,0	22,5			0,070	-0501040	15,80	-0502040	15,05	-0503040	19,45	-0504040	18,65	
65-40	66,0	38,0	54,0			0,170	-0651040	36,35	-0652040	35,60	-0653040	40,80	-0654040	40,05	
65-50	66,0	50,0	33,0			0,105	-0651050	19,55	-0652050	18,75	-0653050	23,80	-0654050	23,00	
80-50	81,0	50,0	63,0			0,210	-0801050	42,95	-0802050	41,95	-0803050	48,25	-0804050	47,25	
80-65	81,0	66,0	30,0			0,140	-0801065	24,20	-0802065	23,15	-0803065	27,75	-0804065	26,75	
100-65	100,0	66,0	68,0			0,340	-1001065	56,10	-1002065	55,20	-1003065	63,50	-1004065	62,10	
100-80	100,0	81,0	38,0			0,195	-1001080	32,50	-1002080	31,45	-1003080	36,10	-1004080	36,10	
125-80	125,0	81,0	85,5			0,384	-1251080	80,10	-1252080	78,35	-1253080	85,75	-1254080	83,95	
125-100	125,0	100,0	48,0			0,285	-1251100	45,50	-1252100	43,95	-1253100	50,75	-1254100	49,20	
150-100	150,0	100,0	96,5			0,530	-1501100	67,50	-1502100	65,45	-1503100	96,65	-1504100	94,60	
150-125	150,0	125,0	49,0			0,290	-1501125	37,60	-1502125	35,80	-1503125	52,15	-1504125	50,35	

**Reduzierstück
DIN SS
exzentrisch**
**reducer
DIN welding ends
eccentric**


Art.-Nr. 22225-								AISI 304/304L-1.4301/1.4307				AISI 316L-1.4404			
DN	A	B	C	D	E	Gew.	Art.-Nr.	Preis	Art.-Nr.	Preis	Art.-Nr.	Preis	Art.-Nr.	Preis	
mm	mm	mm	mm	mm	mm	kg	poliert	EUR	matt	EUR	poliert	EUR	matt	EUR	
15-10	16,0	10,0	16,5			0,010	-0151010	12,15	-0152010	11,60	-0153010	14,15	-0154010	13,70	
20-15	20,0	16,0	11,0			0,015	-0201015	13,15	-0202015	12,60	-0203015	15,25	-0204015	14,70	
25-15	26,0	16,0	27,5			0,019	-0251015	16,20	-0252015	15,55	-0253015	18,70	-0254015	18,15	
25-20	26,0	20,0	16,5			0,025	-0251020	15,85	-0252020	15,25	-0253020	18,10	-0254020	17,50	
32-20	32,0	20,0	33,0			0,030	-0321020	19,05	-0322020	18,85	-0323020	21,60	-0324020	21,00	
32-25	32,0	26,0	16,5			0,035	-0321025	15,85	-0322025	15,20	-0323025	18,65	-0324025	18,00	
40-25	38,0	26,0	33,0			0,050	-0401025	18,30	-0402025	17,55	-0403025	19,05	-0404025	18,30	
40-32	38,0	32,0	16,5			0,065	-0401032	18,30	-0402032	17,55	-0403032	19,60	-0404032	18,85	
50-40	50,0	38,0	33,0			0,070	-0501040	18,10	-0502040	17,35	-0503040	22,25	-0504040	21,45	
65-50	66,0	50,0	44,0			0,105	-0651050	22,40	-0652050	21,60	-0653050	27,25	-0654050	26,45	
80-65	81,0	66,0	41,2			0,140	-0801065	27,70	-0802065	26,65	-0803065	31,80	-0804065	30,80	
100-80	100,0	81,0	52,5			0,195	-1001080	37,25	-1002080	36,20	-1003080	42,60	-1004080	41,55	
125-100	125,0	100,0	68,5			0,285	-1251100	52,10	-1252100	50,55	-1253100	58,15	-1254100	56,60	
150-125	150,0	125,0	68,5			0,290	-1501125	43,00	-1502125	41,20	-1503125	59,75	-1504125	57,95	

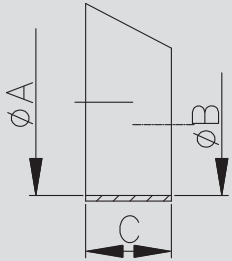
**Reduzierstück
DIN 11852-RE
exzentrisch**
**reducer
DIN 11852-RE
eccentric**


lieferbar ab Sommer 2009

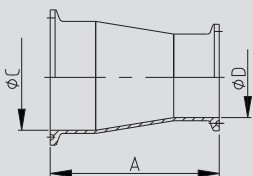
deliverable from summer 2009

2.04 Reduzierstück mit Schweißenden und Anschlüssen
2.04 reducer with welding ends and sockets

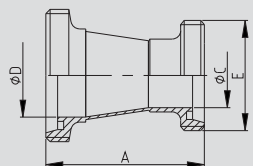
Reduzierstück Zoll SS exzentrisch reducer inch welding ends eccentric	Art.-Nr. 22206-							AISI 304/304L-1.4301/1.4307				AISI 316L-1.4404			
	DN	A	B	C	D	E	Gew.	Art.-Nr.	Preis	Art.-Nr.	Preis	Art.-Nr.	Preis	Art.-Nr.	Preis
	mm	mm	mm	mm	mm	mm	kg	poliert	EUR	matt	EUR	poliert	EUR	matt	EUR
1,5-1"	35,1	22,9	24,0				0,030	-1121100	20,00	-1122100	18,90	-1123100	23,15	-1124100	22,35
2-1"	47,8	22,9	47,5				0,080	-2001100	42,75	-2002100	41,65	-2003100	44,75	-2004100	43,70
2-1,5"	47,8	35,1	24,0				0,050	-2001112	19,30	-2002112	18,50	-2003112	22,75	-2004112	21,95
2,5-1"	60,5	22,9	70,0				0,150	-2121100	86,40	-2122100	84,10	-2123100	101,95	-2124100	99,65
2,5-1,5"	60,5	35,1	46,5				0,110	-2121112	53,45	-2122112	52,15	-2123112	60,35	-2124112	58,90
2,5-2"	60,5	47,8	23,0				0,060	-2121200	23,00	-2122200	22,00	-2123200	27,10	-2124200	26,15
3-1"	72,1	22,9	92,0				0,200	-3001100	105,35	-3002100	102,75	-3003100	124,30	-3004100	121,75
3-1,5"	72,1	35,1	68,0				0,200	-3001112	71,05	-3002112	69,00	-3003112	86,40	-3004112	84,35
3-2"	72,1	47,8	44,5				0,140	-3001200	47,25	-3002200	46,00	-3003200	54,55	-3004200	53,15
3-2,5"	72,1	60,5	22,0				0,080	-3001212	27,10	-3002212	26,15	-3003212	31,65	-3004212	30,40
4-2"	97,6	47,8	92,0				0,340	-4001200	107,90	-4002200	105,05	-4003200	127,30	-4004200	124,50
4-2,5"	97,6	60,5	69,5				0,270	-4001212	72,10	-4002212	69,55	-4003212	83,85	-4004212	81,80
4-3"	97,6	72,1	48,0				0,200	-4001300	35,15	-4002300	33,25	-4003300	41,50	-4004300	39,90



Reduzierstück DIN CC konzentrisch reducer DIN clamp/clamp concentric	Art.-Nr. 24400-							AISI 304/304L-1.4301/1.4307				AISI 316L-1.4404			
	DN	A	B	C	D	E	Gew.	Art.-Nr.	Preis	Art.-Nr.	Preis	Art.-Nr.	Preis	Art.-Nr.	Preis
	mm	mm	mm	mm	mm	mm	kg	poliert	EUR	matt	EUR	poliert	EUR	matt	EUR
40-25	70,0		38,0	26,0			0,155	-0401025	54,00	-0402025	54,00	-0403025	60,60	-0404025	60,60
50-25	86,0		50,0	26,0			0,208	-0501025	72,75	-0502025	72,75	-0503025	80,55	-0504025	80,55
50-40	79,0		50,0	38,0			0,184	-0501040	62,95	-0502040	62,95	-0503040	70,50	-0504040	70,50
65-40	86,5		66,0	38,0			0,349	-0651040	70,50	-0652040	70,50	-0653040	85,25	-0654040	85,25
65-50	79,5		66,0	50,0			0,365	-0651050	72,35	-0652050	72,35	-0653050	84,90	-0654050	84,90
80-65	86,0		81,0	66,0			0,537	-0801065	91,60	-0802065	91,60	-0803065	106,70	-0804065	106,70
100-65	107,0		100,0	66,0			0,637	-1001065	113,45	-1002065	113,45	-1003065	126,85	-1004065	126,85
100-80	93,0		100,0	81,0			0,609	-1001080	115,45	-1002080	115,45	-1003080	128,55	-1004080	128,55



Reduzierstück DIN GG konzentrisch reducer DIN male/male concentric	Art.-Nr. 25500-							AISI 304/304L-1.4301/1.4307				AISI 316L-1.4404			
	DN	A	B	C	D	E	Gew.	Art.-Nr.	Preis	Art.-Nr.	Preis	Art.-Nr.	Preis	Art.-Nr.	Preis
	mm	mm	mm	mm	mm	mm	kg	poliert	EUR	matt	EUR	poliert	EUR	matt	EUR
32-25	70,0		26,0	32,0		Rd52x1/6	0,285	-0321025	42,70	-0322025	42,70	-0323025	48,00	-0324025	48,00
40-25	78,0		26,0	38,0		Rd52x1/6	0,315	-0401025	45,80	-0402025	45,80	-0403025	51,90	-0404025	51,90
40-32	81,0		32,0	38,0		Rd58x1/6	0,345	-0401032	46,85	-0402032	46,85	-0403032	52,45	-0404032	52,45
50-32	86,0		32,0	50,0		Rd58x1/6	0,395	-0501032	52,25	-0502032	52,25	-0503032	59,80	-0504032	59,80
50-40	92,0		38,0	50,0		Rd65x1/6	0,436	-0501040	51,40	-0502040	51,40	-0503040	58,85	-0504040	58,85
65-40	95,0		38,0	66,0		Rd65x1/6	0,573	-0651040	65,95	-0652040	65,95	-0653040	77,40	-0654040	77,40
65-50	90,0		50,0	66,0		Rd78x1/6	0,655	-0651050	63,70	-0652050	63,70	-0653050	73,50	-0654050	73,50
80-50	91,0		50,0	81,0		Rd78x1/6	0,816	-0801050	86,50	-0802050	86,50	-0803050	103,85	-0804050	103,85
80-65	95,0		66,0	81,0		Rd95x1/6	0,959	-0801065	91,60	-0802065	91,60	-0803065	108,85	-0804065	108,85
100-65	121,0		66,0	100,0		Rd95x1/6	1,212	-1001065	122,35	-1002065	122,35	-1003065	159,00	-1004065	159,00
100-80	112,0		81,0	100,0		Rd110x1/4	1,329	-1001080	125,80	-1002080	125,80	-1003080	163,50	-1004080	163,50



Rd: Rundgewinde

Rd: round thread



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